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DOCUMENT**

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**Polyvinyl Chloride Resin
Product Specifications**

Effective Date: 06/02/14
Supersedes: 03/03/03

SE-1300

General Description

Type : Polyvinyl Chloride Homopolymer
Polymerization Process : Suspension
Appearance : White, free flow powder

Features and Uses

Extrusion : Tubing, Flex Sheet, Wire & Cable, Profile
Calendering Film, Sheet

Specification

Resin Properties	Unit	Specification Range	Test Method
Inherent Viscosity		1.020 – 1.050	ASTM D 1243
K Value ❶		71.5 – 72.9	ISO 1628-2
Bulk Density	lbs./ft. ³	30.5 – 33.5	ASTM D 1895
	g /cc	0.488 – 0.537	
Particle Size	%		ASTM D 1921
40 mesh on pan		0.5 maximum	
		5.0 maximum	
Average Particle Size	micron		ASTM D 1921
Volatile	%	0.3 maximum	ASTM D 3030
Residual VCM	ppm	1.0 maximum	EPA 107
Foreign Matter		15 maximum	QAWT 1008
(250g PVC/Liter of water)			
Resin Color(Hunter)			QAWT 1015
L value		97.2 minimum	
a value		0.5 maximum	
b value		1.5 maximum	
Fisheyes		15 maximum	QAWT 1012

❶ K Value (reference) from a viscosity conversion table.