

Alcudia® High density polyethylene

Chemicals

Technical data sheet



BLACK COMPOUND ALCUDIA® T80N

ALCUDIA® T80N black compound is a high density polyethylene with a broad bimodal molecular weight distribution designed for the extrusion of pressure pipes. It complies with the requirements of EN 12201 and EN 1555 standards, with a MRS 8MPa - PE80 classification. The combination of the antioxidant system and minimum of 2.0 % well dispersed carbon black used in ALCUDIA® T80N provides an excellent protection against thermal oxidation during processing and good long-term thermal stability and UV resistance.

Because other good mechanical properties and their characteristics, and an excellent ESCR resistance the polyethylene black compound ALCUDIA® T80N, is designed to produce:

TYPICAL APPLICATIONS

- Gas, industrial and drinking water pressure pipes.
- Fittings and valves.
- Large diameter pipes without pressure.

Recommended melt temperature range 200 - 210 °C. Processing conditions should be optimised for each production line.

PROPERTIES	VALUE	UNIT	TEST METHOD
General			
Melt Flow Rate (190°C, 21.6 kg)	13	g/10 min	ISO 1133
Melt Flow Rate (190°C, 5 kg)	0.52	g/10 min	ISO 1133
Density at 23°C	960	kg/m ³	ISO 1183
Mechanical			
Tensile Strength at Break	25	MPa	ISO 527-2
Tensile Strain at Break	> 600	%	ISO 527-2
Flexural modulus of elasticity	900	MPa	ISO 178
Internal Pressure Resistance			
Long-term hydrostatic strength for 50 years at 20°C (97,5% LCL), MRS	> 8.0	MPa	ISO TR 9080
Others			
ESCR (F50) (Igepal 10%)	> 10000	h	ASTM D-1693
Oxidation Induction Time (210°C)	> 20	min	UNE EN 728
Brittleness temperature	< -70	°C	ASTM D-746
Vicat Softening temperature (10 N)	125	°C	ISO 306
Shore Hardness D	60	-	ISO 868

ALCUDIA® T80N black compound complies with the European Directives regarding materials intended for contact with foodstuffs. For further information, please contact our Technical Service and Development Laboratory or our Customer Care Service.